

CLAIMS

1. A labeling apparatus, comprising:

at least three support rollers which come into contact with
5 the outer surface of the vial to rotate;

an arm for rotatably supporting the support rollers;

rotation means for rotating the vial held by the support
rollers in a predetermined direction;

label supply means for supplying labels to be attached on
10 the outer surface of the vial; and

endless member which rotates according to the rotation of
the vial between a first support roller and a second support
roller, the first support roller being one with which the label
fed from the label supply means comes into contact firstly, the
15 second support roller being one with which the tip end of the
label that is in a attaching process in accordance with the
rotation of the vial comes into contact secondary.

2. The labeling apparatus as in Claim 1, wherein each of the
20 support rollers is one divided into an upper part and a lower
part within a range of the height of the vial.